

OTC DAIHEN WELBEE LINE-UP

	WELBEE II						WELBEE		
Name	M350	M350L	M500	P400	P400L	P500L	W400	A350P	F300P
Part number	WB-M352	WB-M352L	WB-M502	WB-P402	WB-P402L	WB-P502L	WB-W400	WB-A350P	WB-F300P
Weld Modes									
DC	✓	✓	✓	✓	✓	✓		✓	✓
DC Low Spatter		✓			✓	✓			
DC Pulse				✓	✓	✓	✓	✓	✓
DC Wave Pulse				✓	✓	✓	✓		
DC TIG (scratch)	✓	✓	✓	✓	✓	✓	✓		
DC Stick	✓	✓	✓	✓	✓	✓	✓		
AC Pulse MIG							✓		
AC Wave Pulse MIG							✓		
AC TIG								✓	
AC-DC Hybrid TIG								✓	
DC Pulse TIG or Plasma								✓	✓
DCEN MIG	✓	✓	✓	✓	✓	✓			
MS-MIG (1/16" 5000 AL)				✓	✓	✓			
DC Pulse for Zn coatings				✓	✓	✓			

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Part number	WB-M352	WB-M352L	WB-M502	WB-P402	WB-P402L	WB-P502L	WB-W400	WB-A350P	WB-F300P	
Materials										
Soft Aluminum	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hard Aluminum	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Steel	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Steel (Metal cored)	✓	✓	✓	✓	✓	✓				
Steel (Flux cored)	✓	✓	✓	✓	✓	✓				
Stainless (300)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Stainless (Flux cored)	✓	✓	✓	✓	✓	✓				
Stainless (400)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CuSi (Silicon-Bronze)				✓	✓	✓	✓			
CuAl (Al-Bronze)				✓	✓	✓	✓			
Inconel				✓	✓	✓	✓	✓	✓	✓
Titanium				★	★	✓	✓	✓	✓	✓
CuNi (Copper-Nickle)				★	★	✓	✓	✓	✓	✓
Zinc coated steel				✓	✓	✓				
Low Si wires				✓	✓	✓				

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Part number	WB-M352	WB-M352L	WB-M502	WB-P402	WB-P402L	WB-P502L	WB-W400	WB-A350P	WB-F300P	
Power										
1 f 200/230 VAC	✓	✓		✓	✓					
3 f 200/230 VAC	✓	✓		✓	✓					
1 f 460 VAC	✓	✓		✓						
3 f 460 VAC	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Dinse power connection	✓	✓		✓	✓		✓	✓		
Lug power connection			✓			✓			✓	
Compatible feeders										
CM-741(U)	✓	✓	✓	✓	✓	✓	✓			
CM-742U	✓	✓	✓	✓	✓	✓	✓			
CM-743U	✓	✓	✓	✓	✓	✓	✓			
CMRE-741	✓	✓	✓	✓	✓	✓	✓			
CMRE-742	✓	✓	✓	✓	✓	✓	✓			
XTEND-ARC 8	✓	✓	✓	✓	✓	✓	✓			
XTEND-ARC 12	✓	✓	✓	✓	✓	✓	✓			

Key: ✩ = Optional

✓ = Standard

□ = N/A